

# STS Pack Holding

We produce high quality laminated tubes from both ABL (aluminium-barrier layer) and PBL (plastic-barrier layer) film.



## Brief history

**STS Pack Holding** has been producing laminate tubes since **1998**, as a subsidiary of STS Holding Group. It operates as an independent company since 2003.

Our offices and manufacturing facilities **are located in Gabrovo**, geographical center of **Bulgaria**. The city is well-known for its highly developed industry, beautiful mountain landscapes and sense of humor of its citizens.

The company has long-term relations with its customers and suppliers all over the world and has always valued trustful relationship with each of them.



## Services

We manufacture laminate tubes with various design and capacity, ranging from 5 ml to 250 ml and diameter from 19 mm to 50 mm.

### ABL



High quality laminated tubes can be produced from both ABL (aluminum-barrier layer) and PBL (plastic-barrier layer) film.

Common uses:

- cosmetics
- pharmaceutical
- food industry
- household and industrial chemicals



### PBL



#### Goal

Become the preferred laminate tube manufacturer



#### Strategy

Be flexible and offer a wide variety of solutions



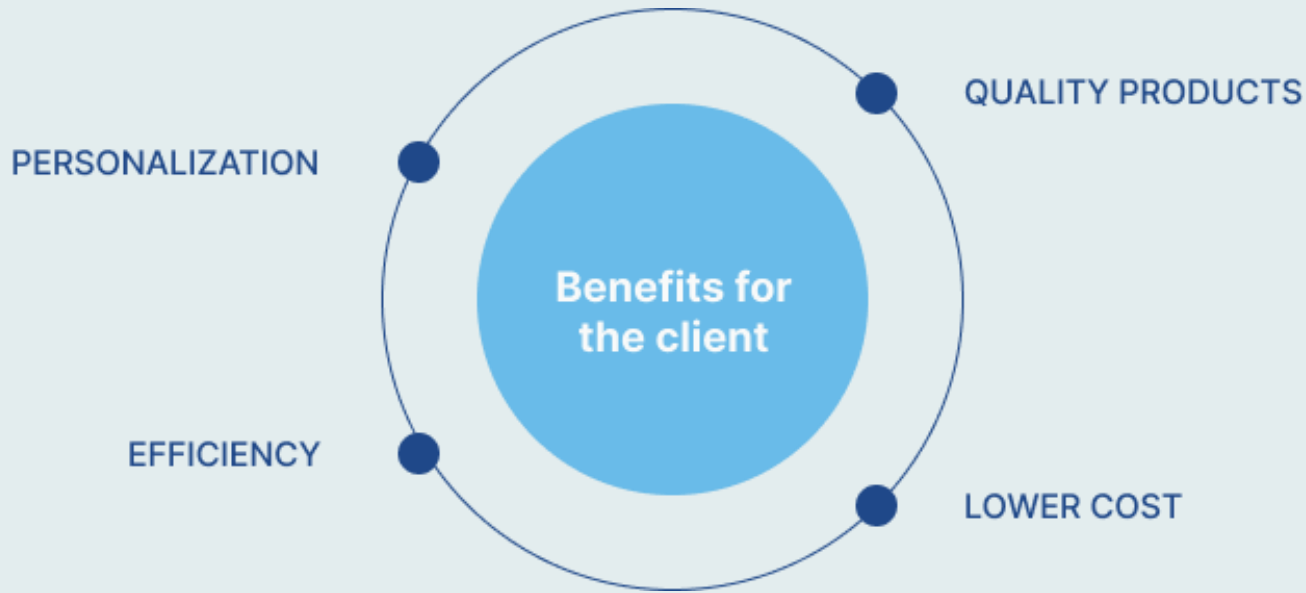
#### Strengths

Partner ecosystem - we close the cycle



#### Values

Innovation, Professionalism, Diversity



- In 2010 STS Pack Holding opened a **new industrial unit for clean production**, designed for the pharmaceutical industry

- Only high grade laminate **film, produced by world leading manufactures**, is used which guarantees excellent barrier properties

- The manufacturing processes in the factory are characterized by a high technical level of complexity, requiring specialized fully automatic machines and qualified personnel

- High quality printing** ensures the aesthetic look of the tubes. The design of the tube is developed according to the needs of the client



## Tubes Production

Possibility for two different types of tubes. STS Pack Holding produces laminate tubes; LS Tubes produces co-extruded tubes.

## Product Filling

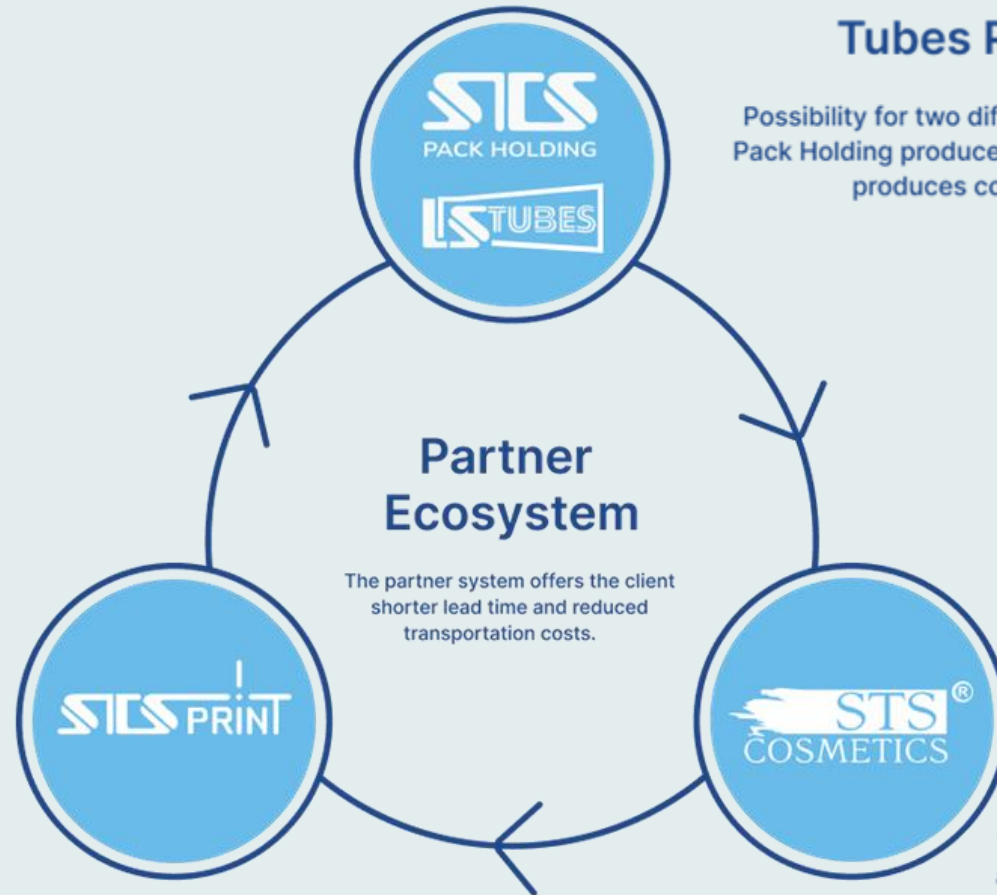
Finalize the tube production cycle by filling it with product, sealing and packing. The product and ready-made tubes undergo microbiological tests in an accredited laboratory to ensure they meet all standards.

## Partner Ecosystem

The partner system offers the client shorter lead time and reduced transportation costs.

## Foil Design and Printing

Start from the idea; pre-printing; printing – 6 colors plus varnish on white, holographic, gray and transparent foil.





**PROPHARM**  
Cosmetics

**STS**  
COSMETICS

**Bilka**lifestyle

**ARSY**  
COSMETICS

  
**Lavena**  
SINCE 1962

biotrade  
cosmeceuticals

**CAMCO**  
perfumery & cosmetics

mi amante  
PROFESSIONAL

**REVUELE**  
BEAUTY & CARE

**AROMA**

**бeбo**  
натурални, естествено!

 **Beovita  
Parodont**  
Грижим се за Вашата усмивка

  
**BULGARIAN ROSE**  
KARLOVO

 **SAPONIA**

 **Bones** GROUP

**STS Pack Holding. An expert in laminate  
tube manufacturing since 1998.**

**STS**  
PACK HOLDING

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