



**WE  
MOULD  
PLASTIC**



# ALLOW US TO INTRODUCE OURSELVES

Gramß GmbH has been in existence for over 30 years and is your skilled and experienced partner when it comes to professionally processing plastic. Thanks to many years of experience and constantly striving for perfection and professional development, Gramß GmbH is nowadays primarily active in not only the cosmetics and consumer industries, but also the pharmaceutical and food sectors.

Our highly trained team works on a daily basis with passion and commitment on your order. Thanks to our sites in Tettau and Sonneberg, we also stand out for reliably delivering your order.

Technological progress is key with us. The automation of processes plays a major role and is continually updated and improved.

This allows us to aim for the most accurate and, at the same time, most efficient outcome for our clients. We produce products that can be relied on.

Sustainability is the be-all and end-all. Preservation of the environment being close to our heart and being open to any energy-related innovations have already allowed us to implement certain technology. Rely on products manufactured in an environmentally friendly manner.



Certified in accordance with ISO 9001 and ISO 14001



## QUALITY FOR MORE THAN **30 YEARS**

**1989**

Company founded by Director Peter Gramß in Tettau, focussing on the cosmetics industry

**1995**

Company relocation to Ludwigsstadt/Lauenstein

**1999**

Expansion of production in the food-industry field

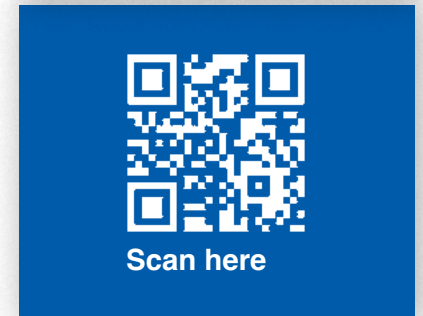
**2004**

Company relocation to Spechtsbrunn

**2008**

Construction of a further production building in Spechtsbrunn

## OUR COMPANY VIDEO



**2011**

Construction of a warehouse building in Spechtsbrunn

**2016**

Production expands in the pharmaceutical-industry field

**2017**

Daughter Gloria Herpichböhm joins the company management

**2019**

Opening of the new site 'Werk 2' in Tettau

**2020**

Construction of the warehouse building in Tettau

## OUR SERVICES

We will gladly take over management of the entire project for your individual product including toolmaking, professional consultation and the procurement of colours and material. Our large range of flip-top and screw caps, caps and jars enables us to supply at short notice.

TAKE ADVANTAGE  
OF OUR  
ONE-STOP  
SERVICE.



## SELECTION OF OUR PRODUCTS

- Flip-top caps
- Disc-top caps
- Screw caps
- Tamper-evident caps
- Over caps
- Flat caps (round)
- Measurement aids
- Jars
- Drinking cups  
and much more.





# OUR PRODUCTION

## BEHIND THE SCENES

Gramß GmbH produces injection-moulded items on the latest computer-aided machines. Our specially trained, experienced machine operators work in harmony with our ultra-modern equipment to turn out specific products with automated modular machines.

Our familiar standard of quality is ensured by means of documentation and continual quality control setting the acceptance quality limit.

# SUSTAINABILITY IS CLOSE TO OUR HEART.

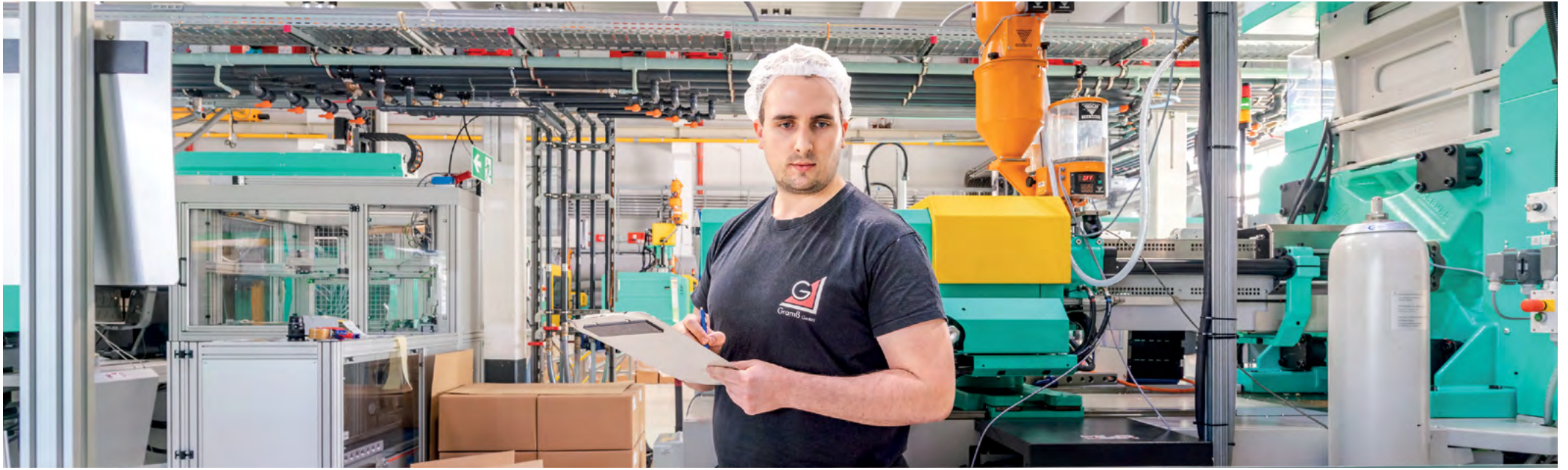
- Heat recovery
- Cogeneration unit with CHP plant
- Photovoltaic plant
- Recycling material



## CLEAN ROOM

Gramß GmbH has a class-7 clean room for specific purposes.

From production up to automated counting and packaging - caps and containers for the medical, pharmaceutical and cosmetic industries are manufactured here in a controlled environment.



## Contact

**Gramß GmbH Kunststoffverarbeitung**  
Gewerbegebiet Fichtig 2  
96515 Sonneberg

**Gramß GmbH Kunststoffverarbeitung**  
Werk 2  
Industriestr. 2-10  
96355 Tettau

[info@gramss-gmbh.de](mailto:info@gramss-gmbh.de)  
[www.gramss-gmbh.de/en](http://www.gramss-gmbh.de/en)

+ 49 3 67 03 / 70 05 – 0  
+ 49 3 67 03 / 70 05 – 70

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